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SUPERIOR FLEXIBLE PACKAGING RESINS

## MarFlex® 9608XD

HIGH DENSITY POLYETHYLENE

### This HDPE is tailored for applications that require:

- Very low gel levels
- Very "clear" film
- Excellent drawdown
- Enhanced stiffness
- Excellent WVTR for a chill cast film
- Excellent processability

### Typical cast film applications include:

- Coextrusions
- Overwrap
- Food packaging
- Moisture sensitive packaging

Nominal Resin Properties <sup>1</sup>	English	SI	Method
Density	---	0.962 g/cm <sup>3</sup>	ASTM D1505
Melt Index, 190C/2.16Kg	---	8.0 g/10min	ASTM D1238

Nominal Cast Film Properties at 1.25 mil <sup>1</sup>	English	SI	Method
Haze	11 %	11 %	ASTM D1003
Gloss, 60°	120	120	ASTM D2457
Dart	---	35 g/mil	ASTM D1709
Elmendorf Tear MD	---	35 g/mil	ASTM D1922
Elmendorf Tear TD	---	100 g/mil	ASTM D1922
Tensile Strength at Break MD	4200 psi	29 MPa	ASTM D882
Tensile Strength at Break TD	3300 psi	23 MPa	ASTM D882
Tensile Strength Elongation at Break MD	870 %	870 %	ASTM D882
Tensile Strength Elongation at Break TD	790 %	790 %	ASTM D882
1% Secant Modulus MD	110000 psi	758 MPa	ASTM D882
1% Secant Modulus TD	122000 psi	841 MPa	ASTM D882
WVTR	0.35 g/100in <sup>2</sup> /day	5 g/m <sup>2</sup> /day	ASTM F1249

Revision Date February, 2005

Another quality product from



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